

## Your T Dock Pontoon

Before you start:

- Consider carefully where to assemble your pontoon.
  - o In the water?
  - o Right next to the water?
  - o At the edge of the water, pushing out into the water as it grows?
  - o Carrying distance away from the water?

If you plan to assemble it away from the water, you will have to carry it to the water. Two average adults can carry about 9-12 assembled cubes. Larger chunks of cubes need consequently more man-carrying-power.

Or it could be assembled into chunks of 8-12 cubes and then built into one piece at or on the water.

It can be craned or fork lifted in, but please speak to us about this before doing anything.

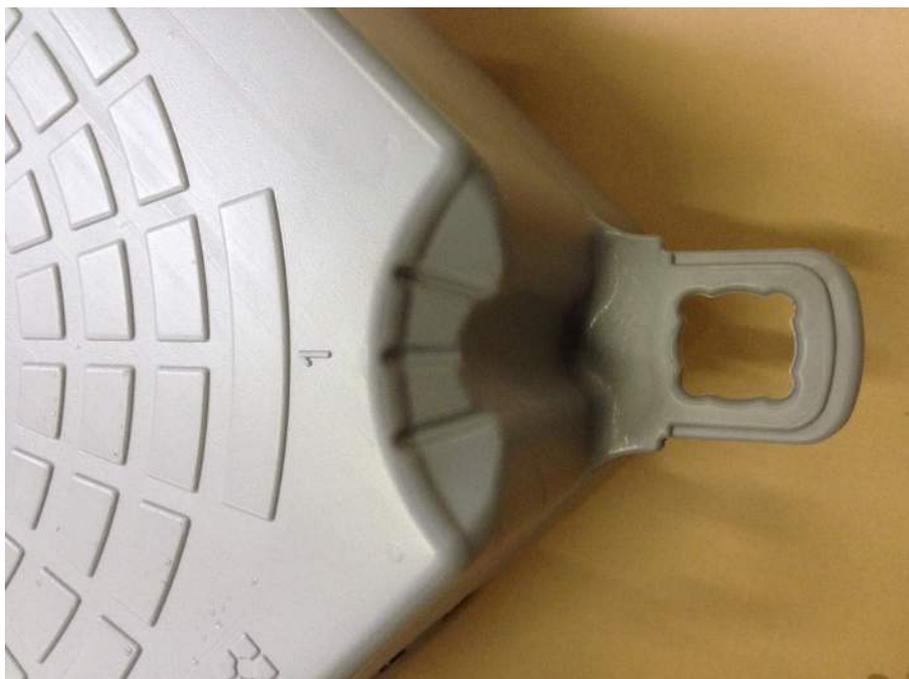
we make it float

## Assembling Your Pontoon

1. Gather together the first four cubes, with all the black plugs facing the same direction, ideally towards the shore when on the spot.



2. Look for the cube with the internal corner numbered 1.



3. Slide a "sliding nut" (SKU 3382) nut fully onto the lug of cube no.1.



4. Push all the central lugs together until they overlap. The lugs will be numbered 1, 2, 3 & 4 with 4 as the top lug.



5. Insert the connecting pin (SKU 3380) and hand-tighten.



6. Carry on assembling all the remaining cubes of your pontoon in a similar fashion, locking each group of four lugs with a connecting pin (SKU 3380), till the pontoon is the right size and shape.

7. Use the Tool (TL-001) to tighten all the connecting pins – firmly but not too tightly at this stage.



8. Now you need to lock together all the lugs around the outside. N.B. before locking lugs 1 & 4 together (this should be the side facing the shore) you will first need two spacers (SKU 3145) to fill the gap between the lugs.



9. For each connection you need a lug connector (SKU 3312) and a nut (SKU 3273). Insert the lug connector through the lugs and tighten by hand.



10. For convenience, if you have a lot of joints to tighten, you may wish to obtain from us a 60mm socket & a  $\frac{3}{4}$  -  $\frac{1}{2}$ " socket converter which fits a standard socket set ratchet. To tighten them you can also use the standard tool for lug connector (TL-003) as shown above (p.5).



11. Then, after you have launched and installed your pontoon, go back and re tighten all the connecting pins (SKU 3380) firmly with the tool (TL-001).



*In case any questions or problems come up during the installation,  
feel free to contact our service team!*

*Office: 04179 – 755 9040*

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*Thank you for choosing T Dock!*